MODEL: MSP5C2

#### **Final Control Elements**

## **MINI-TOP ELECTRONIC ACTUATOR**

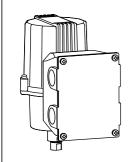
(linear type; CC-Link)

## Functions & Features

- Small-size control valve actuator
- Direct connection to CC-Link capable PLC and other devices on the same network
- · Easy wired
- Uploading device information via CC-Link for maintenance purpose
- 1/1000 high resolution
- Easy adjustment: electronic limiter at the valve open & closed positions
- · Overload protection
- Seal-spring incorporated for both directions; usable with three-way valves

### **Typical Applications**

- For CP control valve in paper manufacturing
- · Fuel mixing control for combustion control system
- Air conditioning for buildings and factories



MODEL: MSP5C2-[1][2][3]-0R

## **ORDERING INFORMATION**

• Code number: MSP5C2-[1][2][3]-0R Specify a code from below for each of [1] through [3]. (e.g. MSP5C2-131-0R)

#### [1] STROKE

1: 5 to 10 mm (.20" to .39") 3: 10 to 20 mm (.39" to .79")

## [2] OPERATION TIME, THRUST

**3**: 5 sec. / 10 mm, 150 N **4**: 9 sec. / 10 mm, 300 N **7**: 18 sec. / 10 mm, 700 N

### [3] OUTPUT STEM TYPE

6: M6 female thread, 0.75 pitch

8: M8 female thread, 1.0 pitch

1: M10 female thread, 1.25 pitch

D: M6 female thread, 1.0 pitch

E: M8 female thread, 1.25 pitch

F: M10 female thread, 1.5 pitch

### **CE MARKING**

0: Without

#### **POWER INPUT**

**DC Power** 

R: 24 V DC

(Operational voltage range 24 V ±10 %, ripple 10 %p-p max.)

## **PACKAGE INCLUDES...**

• Terminating resistor (110  $\Omega$ , 0.5 W)

#### **GENERAL SPECIFICATIONS**

Degree of protection: IP66

**Operation at a communication error**: Extend, retract or stop **Electrical connection:** M3 screw terminals (torque 0.8 N·m)

Screw terminal: Nickel-plated steel

Transmission cable: Conforms to CC-Link Ver 1.10

Housing material: Diecast aluminum

(Cast aluminum for the terminal box; steel for the cover)

**Drive**: Stepping motor **Insulation class**: E

Position detection: Potentiometer

Deadband: 0.1 - 1.9 % adjustable (factory set to 1.5 %)

Restarting timer: 0 - 10 sec. adjustable

(factory set to 1.5 sec.)

Isolation: Housing or FE1 to communication to power

Zero adjustment: 0 - 25 % Span adjustment: 50 - 100 %

Protective functions: Overload protection

**Status indicator LED**: Red light blinks in 2 sec. intervals in normal operations; blinks in 0.5 sec. intervals when a foreign object is detected mechanically caught inside.

Manual operating handle: Not available

## **CC-Link COMMUNICATION**

Protocol: CC-Link V1.10

**Device type**: Remote device station **Station No. setting**: Rotary switch; 1 – 64

Required node: 1

Baud rate setting: Rotary switch L RUN indicator: Red LED L ERR. indicator: Red LED



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# **INSTALLATION**

Current consumption
• DC: Approx. 0.5 A

Operating temperature: -5 to +55°C (23 to 131°F)
Operating humidity: 30 to 85 %RH (non-condensing)

**Vibration**: 0.5 G (4.9 m/s²) max. **Mounting position**: All directions

Do not mount the actuator with its output stem or wiring conduit on the upside if the actuator is to be exposed to

dripping water. **Weight**: 1.8 kg (4.0 lb)

## **PERFORMANCE**

Resolution: 1/1000 or 0.015 mm, whichever is greater, with

0.1 % deadband setting

Insulation resistance:  $\geq 100~M\Omega$  with 100 V DC Dielectric strength: 100 V AC @ 1 minute (housing or FE1 to communication to power)



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## **COMMUNICATIONS**

#### ■MASTER to SLAVE

| DATA TYPE | ADDRESS | FUNCTION                           | DETAIL  |  |  |
|-----------|---------|------------------------------------|---|--|--|
|           | RY0     | Forced Closed Position Input *1    | 0 : Disable 1 : Position = 0%                               |  |  |
|           | RY1     | Forced Open Position Input *1      | 0 : Disable 1 : Position = 100%                             |  |  |
|           | RY2     |                                    |   |  |  |
|           | RY3     |                                    |   |  |  |
|           | RY4     |                                    |   |  |  |
| Bit       | RY5     |                                    |   |  |  |
|           | RY6     |                                    |   |  |  |
|           | RY7     |                                    |   |  |  |
|           | RY8     | Enable Target Position Input       | 0 : Disable 1 : Enable                                      |  |  |
|           | RY9     |                                    |   |  |  |
|           | RYA     | Reset Motor Deadlock Alarm         | Motor deadlock alarm is cancelled when '1' is set.          |  |  |
|           | RYB     | Clear Motor Starting Counter       | Motor starting counter is reset to 0 when '1' is set.       |  |  |
|           | RYC     | Clear Motor Reversing Counter      | Motor reversing counter is reset to 0 when '1' is set.      |  |  |
|           | RYD     | Clear Accumulated Running Distance | Accumulated running distance is reset to 0 when '1' is set. |  |  |
|           | RYE     |                                    |   |  |  |
|           | RYF     |                                    |   |  |  |
| Word      | RWw0    | Target Position Input              | Signed, 0.01% increments (e.g. 100 = 1.00%)                 |  |  |
|           |         |                                    | Valid only when Enable Target Position Input is enabled.    |  |  |
|           | RWw1    |                                    |   |  |  |
|           | RWw2    |                                    |   |  |  |
|           | RWw3    |                                    |   |  |  |

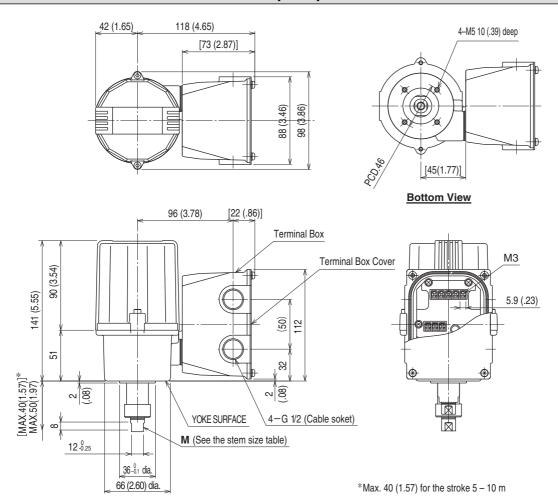
<sup>\*1.</sup> Valid regardless of the RY8 (Enable Target Position Input) status. Stopped when '1' is set both at RY0 and RY1.

#### **■SLAVE to MASTER**

| DATA TYPE | ADDRESS | FUNCTION                            | DETAIL   |  |
|-----------|---------|-------------------------------------|--|--|
| DAIA ITE  |         | FUNCTION                            | DETAIL   |  |
| Bit       | RX0     |                                     |  |  |
|           | RX1     |                                     |  |  |
|           | RX2     |                                     |  |  |
|           | RX3     |                                     |  |  |
|           | RX4     |                                     |  |  |
|           | RX5     |                                     |  |  |
|           | RX6     |                                     |  |  |
|           | RX7     |                                     |  |  |
|           | RX8     | Motor Deadlock Alarm                | 0 : Normal 1 : Overload or other deadlock alarm  |  |
|           | RX9     | Target Position Input Error         | 0 : Normal 1 : Out of range from -0.5 to +100.5% |  |
|           | RXA     | System Error                        | 0 : Normal 1 : Memory or other system error      |  |
|           | RXB     | Control Status                      | 0 : Remote (CC-Link) 1 : Manual                  |  |
|           | RXC     |                                     |  |  |
|           | RXD     |                                     |  |  |
|           | RXE     |                                     |  |  |
|           | RXF     |                                     |  |  |
| Word      | RWr0    | Position Output                     | Signed, 0.01% increments (e.g. 100 = 1.00%)      |  |
|           | RWr1    | Motor Starting Counter *2           | 1 count per every 100 starting actions           |  |
|           | RWr2    | Motor Reversing Counter *2          | 1 count per every 100 reversing actions          |  |
|           | RWr3    | Accumulated Running Distance (%) *2 | 1 count per running 100% distance every time     |  |

<sup>\*2.</sup> When the count reaches 65535, the value is held until it is reset.

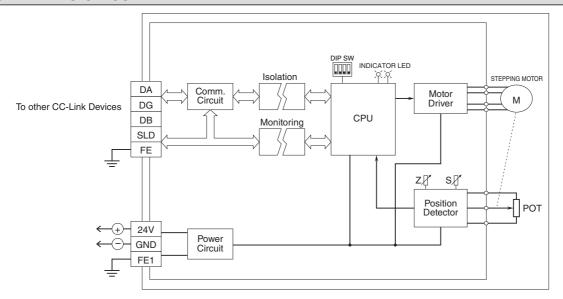
# **EXTERNAL DIMENSIONS unit: mm (inch)**



OUTPUT STEM HOLE SIZE M

| CODE | DIA. | PITCH | DEPTH |  |  |  |  |
|------|------|-------|-------|--|--|--|--|
| 6    | M 6  | 0.75  |       |  |  |  |  |
| 8    | M 8  | 1.0   |       |  |  |  |  |
| 1    | M10  | 1.25  | 15    |  |  |  |  |
| D    | M 6  | 1.0   |       |  |  |  |  |
| Е    | M 8  | 1.25  |       |  |  |  |  |
| F    | M10  | 1.5   |       |  |  |  |  |

# **SCHEMATIC CIRCUITRY**



 $\Lambda$ 

Specifications are subject to change without notice.