

**BEFORE USE ....**

Thank you for choosing M-System. Before use, please check contents of the package you received as outlined below.

If you have any problems or questions with the product, please contact M-System's Sales Office or representatives.

**■ PACKAGE INCLUDES:**

- Thermistor input module ..... (1)
- Terminating resistor (110Ω, 0.25W) ..... (1)

**■ MODEL NO.**

Confirm Model No. marking on the product to be exactly what you ordered.

**■ INSTRUCTION MANUAL**

This manual describes necessary points of caution when you use this product, including installation, connection and basic maintenance procedures.

**POINTS OF CAUTION****■ GENERAL PRECAUTIONS**

- Before you remove the unit or mount it, turn off the power supply and input signal for safety.

**■ ENVIRONMENT**

- Indoor use
- When heavy dust or metal particles are present in the air, install the unit inside proper housing with sufficient ventilation.
- Do not install the unit where it is subjected to continuous vibration. Do not subject the unit to physical impact.
- Environmental temperature must be within -10 to +55°C (14 to 131°F) with relative humidity within 30 to 90% RH in order to ensure adequate life span and operation.

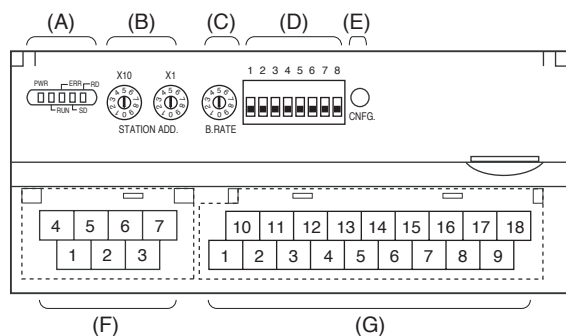
**■ WIRING**

- Do not install cables (power supply, input and output) close to noise sources (relay drive cable, high frequency line, etc.).
- Do not bind these cables together with those in which noises are present. Do not install them in the same duct.

**■ AND ....**

- The unit is designed to function as soon as power is supplied, however, a warm up for 10 minutes is required for satisfying complete performance described in the data sheet.

## COMPONENT IDENTIFICATION



- (A) Status Indicator LED \*1  
 (B) Station Address Setting Rotary SW  
 (C) Baud Rate Setting Rotary SW  
 (D) Operating Mode Setting DIP SW (SW1)  
 (E) PC Configurator Jack  
 (F) CC-Link, Power Supply Terminals  
 (G) Input Terminals

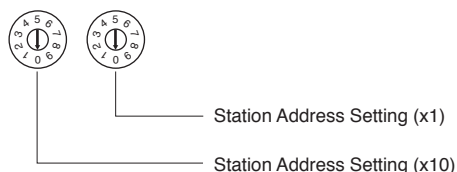
\*1. Refer to 'Status Indicator LED' section for detailed information.

### ■ STATUS INDICATOR LED

| ID  | COLOR | FUNCTION   |
|-----|-------|--|
| PWR | Red   | Turns on when the internal 5V is supplied normally.  |
| RUN | Red   | Turns on when the refresh data is received normally. |
| ERR | Red   | Turns on when the received data is abnormal.         |
| SD  | Red   | Turns on when the module is transmitting.            |
| RD  | Red   | Turns on when the module is receiving.               |

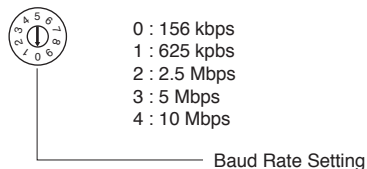
### ■ STATION ADDRESS

Station Address is selected between 1 and 64 in decimal. The left switch determines the tenth place digit, while the right switch does the ones place digit of the address.



### ■ BAUD RATE

Baud Rate is selected with the rotary switch.



### ■ EXTENSION MODULE

Combinations with the R7C-EA8, R7C-EA16, R7C-EC8A, R7C-EC16A, R7C-EC8B or the R7C-EC16B are selectable.

### ■ OPERATING MODE

#### • Extension (SW1-1, 1-2)

| SW1-1 | SW1-2 | Extension                       |
|-------|-------|---------------------------------|
| OFF   | OFF   | No extension (*)                |
| ON    | OFF   | Discrete input, 8 or 16 points  |
| OFF   | ON    | Discrete output, 8 or 16 points |

#### • Conversion rate (SW1-3)

| SW1-3 | Conversion rate |
|-------|-----------------|
| OFF   | 250 msec. (*)   |
| ON    | 500 msec.       |

#### • Burnout (SW1-4)

| SW1-4 | Burnout     |
|-------|-------------|
| OFF   | Upscale (*) |
| ON    | Downscale   |

(\*) Factory setting

Caution! SW 1-5, 1-6, 1-7 and 1-8 are unused. Be sure to turn OFF unused ones.

### ■ POWER SUPPLY, CC-LINK TERMINAL ASSIGNMENT

|    |     |      |    |
|----|-----|------|----|
| 4  | 5   | 6    | 7  |
| DA | DG  | +24V | 0V |
| 1  | 2   | 3    |    |
| DB | SLD | FG   |    |

| NO. | ID   | FUNCTION, NOTES      |
|-----|------|----------------------|
| 1   | DB   | White                |
| 2   | SLD  | Shield               |
| 3   | FG   | FG                   |
| 4   | DA   | Blue                 |
| 5   | DG   | Yellow               |
| 6   | +24V | Power input (24V DC) |
| 7   | 0V   | Power input (0V)     |

### ■ INPUT TERMINAL ASSIGNMENT

|      |      |      |      |    |      |      |      |      |
|------|------|------|------|----|------|------|------|------|
| 10   | 11   | 12   | 13   | 14 | 15   | 16   | 17   | 18   |
| INA0 | NC   | INA1 | NC   | NC | INA2 | NC   | INA3 | NC   |
| 1    | 2    | 3    | 4    | 5  | 6    | 7    | 8    | 9    |
| NC   | INB0 | NC   | INB1 | NC | NC   | INB2 | NC   | INB3 |

| NO. | ID   | FUNCTION       | NO. | ID   | FUNCTION       |
|-----|------|----------------|-----|------|----------------|
| 1   | NC   | No connection  | 10  | INA0 | Thermistor 0-A |
| 2   | INB0 | Thermistor 0-B | 11  | NC   | No connection  |
| 3   | NC   | No connection  | 12  | INA1 | Thermistor 1-A |
| 4   | INB1 | Thermistor 1-B | 13  | NC   | No connection  |
| 5   | NC   | No connection  | 14  | NC   | No connection  |
| 6   | NC   | No connection  | 15  | INA2 | Thermistor 2-A |
| 7   | INB2 | Thermistor 2-B | 16  | NC   | No connection  |
| 8   | NC   | No connection  | 17  | INA3 | Thermistor 3-A |
| 9   | INB3 | Thermistor 3-B | 18  | NC   | No connection  |

## INDICATOR LED

### ■ STATUS INDICATOR LED

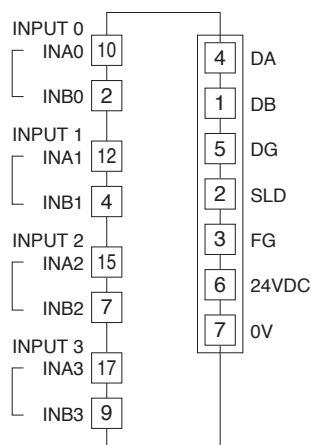
| PWR | RUN | ERR | SD  | RD     | STATUS   |
|-----|-----|-----|-----|--------|--|
| ON  | ON  | BL  | BL  | ON     | Communicates normally with occasional CRC errors due to noise interference.  |
| ON  | ON  | BL  | BL  | ON     | Communicates normally but the Baud Rate and/or Station Address switches failed. ERR LED BLashes approximately in 0.5 second intervals.                           |
| ON  | ON  | BL  | BL  | OFF    | ----   |
| ON  | ON  | BL  | OFF | ON     | CRC error found in the received data. Unable to respond.   |
| ON  | ON  | BL  | OFF | OFF    | ----   |
| ON  | ON  | OFF | BL  | ON     | Normal communication   |
| ON  | ON  | OFF | BL  | OFF    | ----   |
| ON  | ON  | OFF | OFF | ON     | Unable to receive data addressed to the station.   |
| ON  | ON  | OFF | OFF | OFF    | ----   |
| ON  | OFF | BL  | BL  | ON     | Performs the interval-timed responses but CRC error found in receiving the refresh data.   |
| ON  | OFF | BL  | BL  | OFF    | ----   |
| ON  | OFF | BL  | OFF | ON     | CRC error found in the data addressed to the station.  |
| ON  | OFF | BL  | OFF | OFF    | ----   |
| ON  | OFF | OFF | BL  | ON     | Link is not started.   |
| ON  | OFF | OFF | BL  | OFF    | ----   |
| ON  | OFF | OFF | OFF | ON     | No data addressed to the station. Or unable to receive data addressed to the station due to noise interference. (Missing parts of the data sent from the master) |
| ON  | OFF | OFF | OFF | OFF    | Unable to receive data due to wire breakdown   |
| ON  | OFF | ON  | OFF | ON/OFF | Faulty Baud Rate and/or Station Address setting  |
| OFF | OFF | OFF | OFF | OFF    | Power input removed. Or power supply failure.  |

OFF = OFF, ON = ON, BL = Blinking

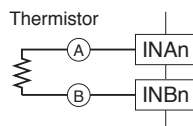
---- = Inconceivable in normal operations (e.g. LED failure)

## CONNECTION DIAGRAM

Connect the unit as in the diagram below.



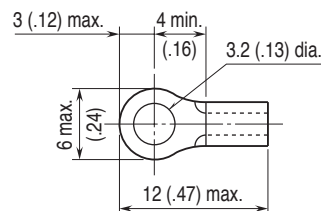
### Input Connection Example



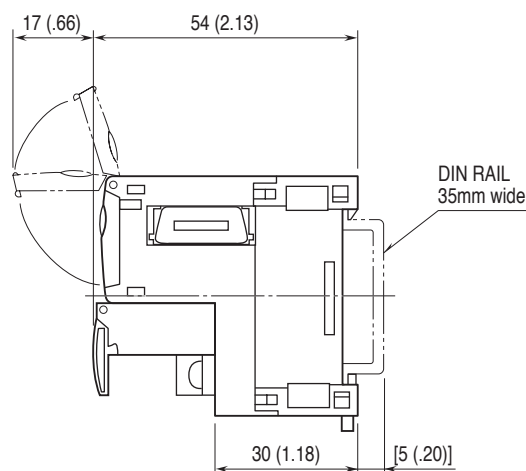
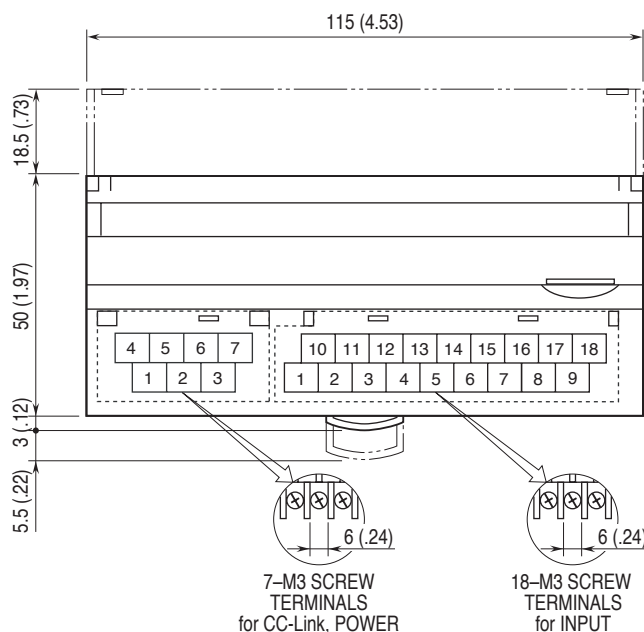
## WIRING INSTRUCTIONS

### SOLDERLESS TERMINAL mm (inch)

Refer to the drawing below for recommended ring tongue terminal size. Spade tongue type is also applicable. Solderless terminals with insulation sleeve do not fit. Applicable wire size: 0.3 – 0.75 mm<sup>2</sup>



## EXTERNAL DIMENSIONS unit: mm (inch)



### M-SYSTEM WARRANTY

M-System warrants such new M-System product which it manufactures to be free from defects in materials and workmanship during the 36-month period following the date that such product was originally purchased if such product has been used under normal operating conditions and properly maintained, M-System's sole liability, and purchaser's exclusive remedies, under this warranty are, at M-System's option, the repair, replacement or refund of the purchase price of any M-System product which is defective under the terms of this warranty. To submit a claim under this warranty, the purchaser must return, at its expense, the defective M-System product to the below address together with a copy of its original sales invoice.

THIS IS THE ONLY WARRANTY APPLICABLE TO M-SYSTEM PRODUCT AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. M-SYSTEM SHALL HAVE NO LIABILITY FOR CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES OF ANY KIND WHATSOEVER.

M-System Co., Ltd., 5-2-55, Minamitsumori, Nishinari-ku, Osaka 557-0063 JAPAN, Phone: (06) 6659-8201, Fax: (06) 6659-8510, E-mail: info@m-system.co.jp